

CEILING BLOCKS

Material Specification

ABS Flame Retardant ABS. Ref: ABS-FRA

Properties

Testing Condition	23± 2°C, 50± 5% RH		
	Test Methods	Unit	Typical Values
Tensile Stress	GB/T1040-92	Mpa	28-40
Flexural Stress	GB/T9341-2000	Mpa	48
Flexural Modules	GB/T9341-2000	Mpa	≥1600
Impact Strength	GB/T1043-93	Kj/m ²	≥10
Elongation at Break	GB/T1040-92	%	40-80
Heat Distortion Temperature	GB/T1634-2004	°C	≥85
MFR	GB/T3682-2000	g/min	10-40
Flammability	GB/T2408-1996	UL94	V-0

Processing Conditions

	Start Point	Range
Melt Temperature	220°C	200 - 230°C
Barrel Zone Temperature	Rear - 190°C	180 - 210°C
	Centre - 205°C	190 - 220°C
	Front - 215°C	200 - 230°C
Mold Temperature	50°C	30 - 60°C
Processing Temperature Limit	245°C	
Injection Speed	Slow to Moderate	
Pre-Dry Requirements	70 - 80°C, 2hr	

CEILING BLOCKS

Product Codes & Description

Code	Part Number	Grid	Teg Depth
10062339	24D	24mm	7/8mm
10062340	24S	24mm	5/6mm
10062341	15D	15mm	7/8mm
10062342	15S	15mm	5/6mm

Inserted around the perimeter trim/wall angle, Ocelot Powergrid Blocks raise the ceiling above the perimeter trim by the thickness of the tegulation.

Benefits

- Tegging of tiles not necessary
- Creates a stronger edge
- Cut tiles less likely to be damaged
- No painting required

Installation Instructions

Please Note: Main Grid to be installed above the perimeter trim by the depth of the tile tegulation.

Remove the self adhesive strip and stick to the underside of the main grid (main tees and cross tees) at every junction with the perimeter trim.

